



COURSE DESCRIPTION CARD - SYLLABUS

Course name

Fundamentals of metrology

Course

Field of study

Material Engineering

Area of study (specialization)

Level of study

First-cycle studies

Form of study

full-time

Year/Semester

2/3

Profile of study

general academic

Course offered in

polish

Requirements

compulsory

Number of hours

Lecture

15

Laboratory classes

15

Other (e.g. online)

Tutorials

Projects/seminars

Number of credit points

2

Lecturers

Responsible for the course/lecturer:

PhD Eng Leszek Rózański

Responsible for the course/lecturer:

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Faculty of Mechanical Engineering

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Prerequisites

Basic knowledge of analysis and mathematical statistics, basic knowledge of experimental physics.

Course objective

Getting to know the basics of metrology, the characteristics of standards and measuring tools. Acquiring knowledge about the methods and principles of measuring selected geometric quantities and the ability to use measuring equipment. Gaining knowledge about measurement methods, error calculus and calculating the uncertainty of direct and indirect measurement.



Course-related learning outcomes

Knowledge

1. The student knows the SI system of measurement units [K_W02, K_W11, K_W17].
2. The student knows the definitions and classification of particular types of errors, their elimination or estimation [K_W01, K_W11, K_W17].
3. The student knows the statistical methods of elaborating the measurement results [K_W01, K_W11, K_W17].
4. The student knows the basic measuring equipment used to measure machine parts [K_W11, K_W17].

Skills

1. The student can perform an operation check of the measuring instrument according to the instructions - [K_U09]
2. The student is able to calculate the value of indirect measurement uncertainty - [K_U09]
3. The student is able to determine the measurement uncertainty of the instrument using the A and B methods - [K_U09]
4. The student is able to determine the parameters of static characteristic of the measuring transducers - [K_U09]

Social competences

1. Is aware of the importance of carrying out the correct measurement of machine parts - [K_K02]
2. Understanding the requirement of learning by whole life; ability to inspire and organize learning process of other people. - [K_K01]

Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Lecture: Credit on the basis of a test consisting of questions and tasks conducted at the last lecture in the semester. Passing threshold: 50% of points

Laboratory: Passing on the basis of an oral or written answer regarding the content of each exercise and the grades obtained from the reports. In order to pass the laboratory all exercises must be passed.

Programme content

Lecture

1. Measurement theory, measurement, its essence, measurement result, methods, principles and methods of measurement.
2. SI system of measurement units, definition of the meter.



3. Etalons, standards of length and angle measurements, gauge blocks, measuring rolls and balls, angle plates, angles, pattern hierarchy. Measuring converters.
4. Measurement errors, definition and classification, systematic errors, random errors and excessive errors.
5. Elimination of excessive and systematic errors.
6. Statistical analysis of the measurement results. Determining the measurement uncertainty with methods A and B.
7. Measuring tools, their division and characteristics.
8. Measurement methods, direct and indirect methods.
9. Metrological issues of calibration, legalization.
10. Calipers, micrometers, sensors, length gauges, altimeters, microscopes, projectors.
11. Checking measuring tools for measuring geometrical quantities.

Teaching methods

Lecture: multimedia presentation, illustrated with examples given on the board.

Laboratory: conducting experiments, solving problems, discussion.

Bibliography

Basic

1. Jakubiec W., Malinowski J.: Metrologia wielkości geometrycznych, WNT, Warszawa, 2018
2. Paczyński Piotr: Metrologia techniczna. Przewodnik do wykładów ćwiczeń i laboratoriów. Wydawnictwo Politechniki Poznańskiej, Poznań, 2003
3. Zakrzewski J. Podstawy miernictwa dla kierunku mechanicznego, Wydawnictwo Politechniki Śląskiej, Gliwice, 2004
4. Arendarski J.: Niepewność pomiarów, Oficyna Wydawnicza Politechniki Warszawskiej, Warszawa, 2013

Additional

1. Ifan Hughes, Thomas Hase: Measurements and their Uncertainties: A practical guide to modern error analysis, Oxford University Press, 2010
2. Connie L. Dotson: Fundamentals of Dimensional Metrology, Cengage Learning, 2014
3. Białas S, Humienny Z., Kiszka K: Metrologia z podstawami specyfikacji geometrii wyrobów (GPS). Oficyna Wydawnicza Politechniki Warszawskiej, 2014



Breakdown of average student's workload

	Hours	ECTS
Total workload	50	2,0
Classes requiring direct contact with the teacher	32	1,5
Student's own work (literature studies, preparation for laboratory classes, preparation for tests) ¹	18	0,5

¹ delete or add other activities as appropriate